

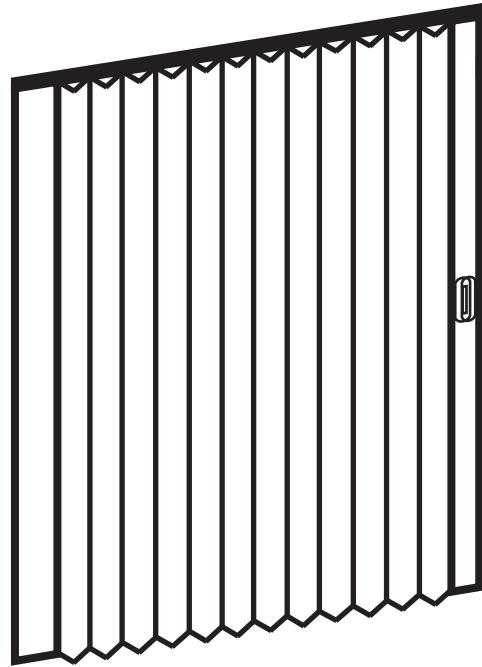
ACCORDION PARTITION / OWNERS MANUAL

Accordions

Series

3100, 3500, 3900

4000, 4100 & 4500



The Hufcor Partitions for this installation have been custom made to the architects and owner's specifications. Each partition has been carefully fabricated and installed to provide many years of trouble free service.

*The key to the life of the product is proper operation & care.
The correct operation & recommended care are outlined in
this owners manual for your guidance.*

If a malfunction of these partition occur, please phone Custom Fold Doors, Inc. This must be done immediately since the manufacturer cannot be responsible for damages which may result from delay failure to advise your distributor.

This partition was sold and installed by:



CUSTOM FOLD DOORS, INC.
1020 N. Hollywood Way #331
Burbank, Ca. 91505

(323) 849-3225

FAX (818) 846-0744

www.customfold.net

When calling your distributor, please have the following information:

Job Name & Location:

Installation Date:

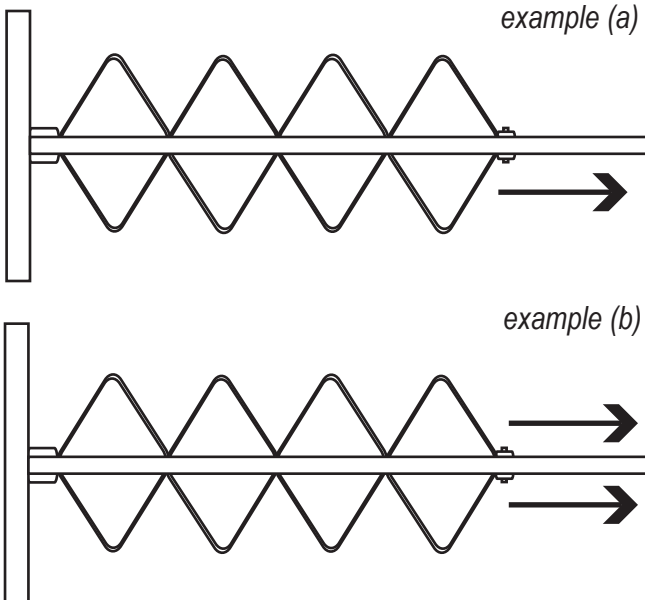
Description of Problem:

Person to Contact:

GENERAL

- (1) Permit operation of these partitions only by personnel who have been trained in accordance with these operating instructions.
- (2) Report any malfunction at once. See *recommended preventative maintenance*.
- (3) Make sure the path of the accordion is free of furnishing or other conflicting items.

TO CLOSE PARTITION

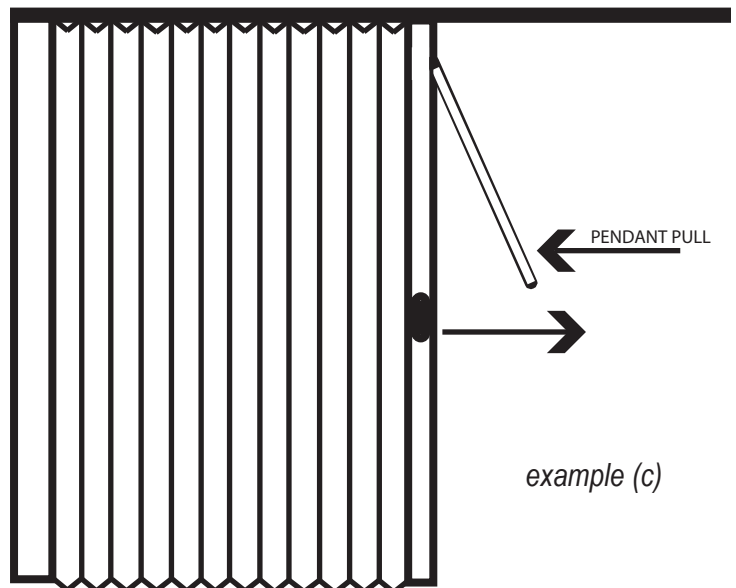


- (1) Partitions up to 10' wide - Stand close to the partition facing the direction you wish to move the partition. Grasp the handle and walk towards opposite jamb, pulling partition with you. (exp. a) As you near jamb, accelerate pull until lead post is 3" - 4" from jamb. Stop lead post of the partition to permit "slack" in partition to move to lead end. Guide latch into strike on jamb.

NOTE: For wide openings you may need to stand on the side of the partition and move some of the "folds" forward with your hand

- (2) Partitions over 10' wide - Use two people, one on either side of the lead post and close partition as in Step 1 above, or with one person, stand facing lead post with back to opening. Grasp both handles and begin to back across the opening, picking up speed as you move. (exp. b) As you near jamb, swing around to one side of the partition and push on one handle, continuing to accelerate partition movement until lead post is 3" - 4" from jamb. Stop lead post of the partition to permit "slack" in partition to move to lead end. Guide latch into strike on jamb.

- (3) Using pendant pulls with tall partitions - Stand facing lead post with back toward opening. Unsnap pendant pulls and start backing across opening, accelerating as you move. (exp. c) As you near jamb, release one pull and step around to same position illustrated in (exp. c) pushing on pendant pull or handle and continuing to accelerate until lead post is 3" - 4" from jamb. Stop lead post of the partition to permit "slack" in partition to move to lead end. Guide latch into strike on jamb.



example (c)

NOTE: All drawings are not to scale.

TO OPEN PARTITION

(1) Check lock. If knob is in position "A" (with lines horizontal), turn 90 degrees so that the lines will be vertical. As shown in "B" (exp. d).

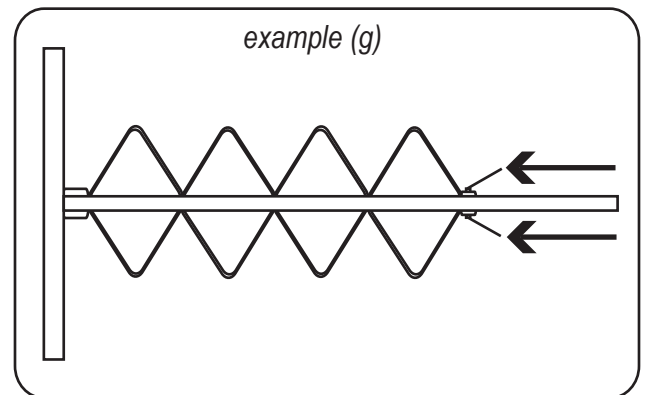
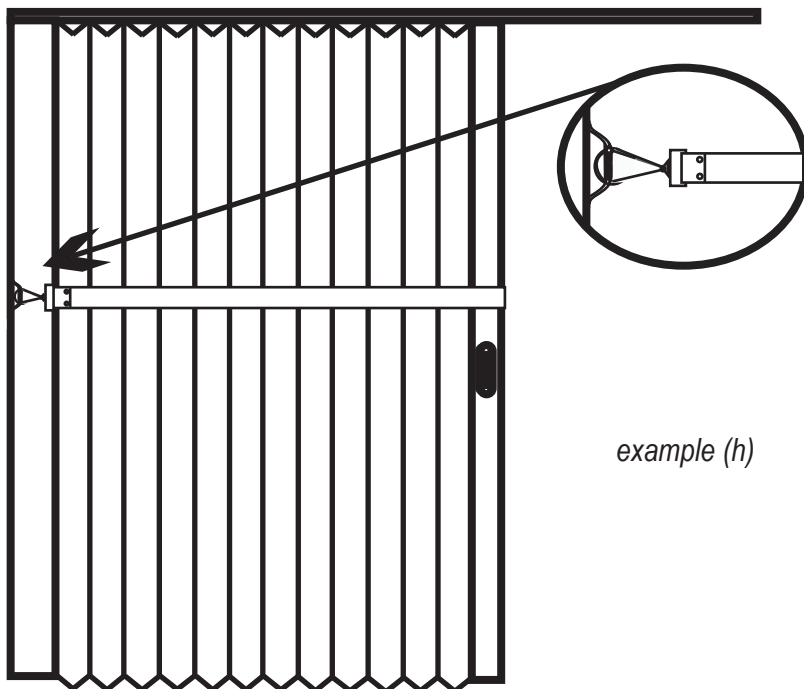
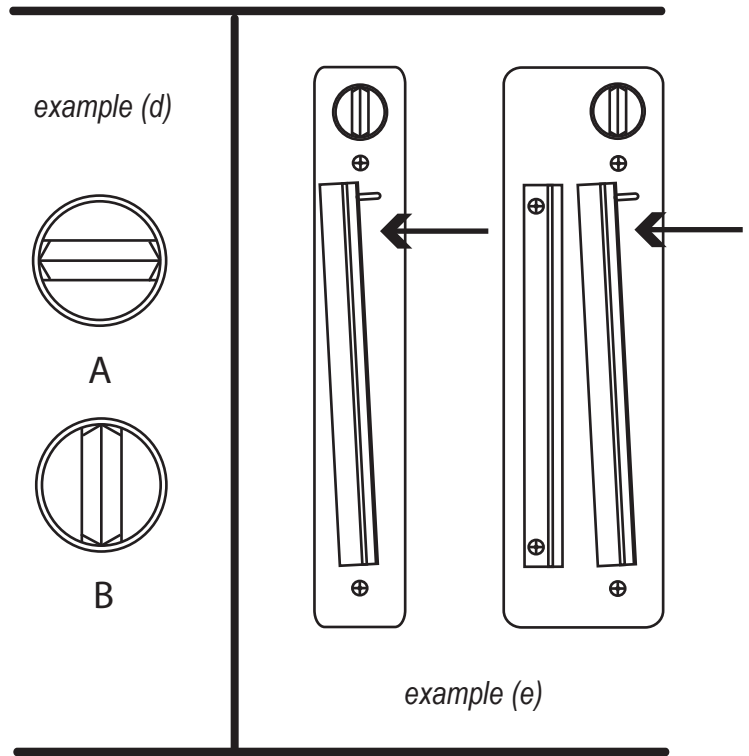
(2) Small partitions with single handle - Grasp handle with thumb at bottom rear and fingers on face of handle. Push with fingers while applying counter pressure with thumb. Handle will pivot back and release latch, allowing door to move away from jamb. (exp. e)

(3) Large partition with double handle - Grasp handle with thumb near top of face of smaller handle and fingers behind larger handle. "Pinch" hand allowing thumb to pivot front handle back and release latch, allowing door to move away from jamb. (exp. f)

(4) Move partition away from jamb far enough to allow you to move between jamb and lead edge of partition. Facing the stack area, stand on either side of the partition and grasp the lead post at handle height; "walk" partition into the stack position. (exp. g)

(5) Handle parts may loosen with use over time and may need to be tightened or adjusted.

(6) Attach "tie-back" belt to hold partition securely in the stack position. (exp. h)



NOTE: All drawings are not to scale.

CARE & MAINTENANCE

Vinyl / Fabric Surfaces and Plastic Trim:

The vinyl surface of your partition may be cleaned with warm water and mild soap. Sponge the surface clean and wipe dry with a soft cloth. A soft brush may be used if dirt is difficult to remove. Carbon Tetrachloride may be used for removal of grease and oil.

CAUTION: Do not use lacquer thinner, solvents or other strong chemicals except those listed above. Many floor cleaning materials contain chemicals harmful to vinyl. Care should be taken when using such compounds near the partition.

Tek-Wall:

Virtually all stains can be removed from Tek-Wall. It can be cleaned conventionally, depending on the degree of soiling. Stains which are indelible on vinyl can be removed from Tek-Wall using undiluted chlorine bleach. For specific cleaning procedures please contact Custom Fold Doors, Inc.

Using Tacks or Staples

Accordion are not considered to be "tackable" and in some cases have a steel liner in the cover, so please avoid using tacks or staples.

Carpet Surfaces:

Commercial carpet cleaners may be used to clean carpeted surfaces. Follow the manufacturer's listed instruction.

Aluminum Hardware:

The aluminum hardware on your Hufcor partition is anodized for freedom from discoloration and a long life. Mild soap and water is recommended for cleaning.

Damage:

Your Hufcor partition is of a unique construction that permits replacement of individual parts. Report all damage to Custom Fold Doors, Inc.

Electric Operator:

Be sure motors are kept free of dirt, water and corrosive agents. Partitions should operate at a constant speed. If the partition develops irregular speed or operates in a "hesitating" manner, the drive chain may need tightening or torque tamer need adjustment. Report this condition promptly to Custom Fold Doors, Inc.

